| Receiving Report   |                          |                     |                                       |                      |                   |          |  |  |  |  |
|--|--------------------------|---------------------|---------------------------------------|----------------------|-------------------|----------|--|--|--|--|
| D  | Date: 44/36 Batch No:    |                     |                                       |                      |                   |          |  |  |  |  |
| Si   | upplier: Mawa            |                     | Dart                                  | P/O:                 | 8684              |          |  |  |  |  |
| Packing Slip: Yes No |                          |                     |                                       |                      |                   |          |  |  |  |  |
| Part<br>Number   | Description              | Quantity<br>Ordered | Quantity<br>Received                  | Quantity<br>Returned | Quantity<br>Short | Comments |  |  |  |  |
| B4 5   | They VIA                 | 10                  |                                       |                      |                   |          |  |  |  |  |
|  |                          | _                   | ·                                     |                      |                   |          |  |  |  |  |
|  |                          |                     | ·                                     |                      |                   |          |  |  |  |  |
|  |                          | Initials            | of receiver (                         | if shipment          | OK) Level         | 12       |  |  |  |  |
| Production/Ad<br>Date<br>Received/Cos<br>Initial         | 09/04/30                 |                     |                                       |                      | Locati            | on       |  |  |  |  |
|  |                          |                     | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |                      | •                 |          |  |  |  |  |
| H:\FORMS\Purch   | asing\approved purch\REC | REPORT Rev          |                                       |                      | e e de<br>A       | ,        |  |  |  |  |

## · Dart Aerospace Ltd

## Receiving Slip

Date Page
Apr 30, 2009 1

Receipt Number
RCP00010873

Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7 Phone: (613) 632-3336 Fax: (613) 632-4443

| Purchase F | ro | m |  |
|------------|----|---|--|
|------------|----|---|--|

Magna Stainless 5775 rue Kieran St Laurent, Quebec H4S 0A3 Canada

| 04 | :-  | τ   |
|----|-----|-----|
| Sn | II. | IU. |

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St Hawksbury, Ontario K6A 1K7

|   | Reference | Description | Contact | Vendor Number<br>VC-MAG002 | <b>PO Number</b><br>PO00008684 |
|---|-----------|-------------|---------|----------------------------|--------------------------------|
| 1 |           |             |         |                            |                                |

| Vendor Item Number | Item Number                 | Description  | Qty. Received                      | UOM      | Unit Cost      | Extended Cost | Arrival Date |
|--------------------|-----------------------------|--|------------------------------------|----------|----------------|---------------|--------------|
| Vendor item Number |                             | AISI 303 Bar .500 x .500   | 12.0000                            | f        | 4.583300       | 55.00         | Apr 30, 2009 |
|                    | M303R1000                   | NOTE: 304/316 NOT<br>MATERIAL: AISI 303<br>B/N111571<br>303 Round Bar 1.00       | ACCEPTABL<br>STAINLESS<br>12.0166  | STEEL BA | AR<br>8.291660 | 99.64         | Арг 30, 2009 |
|                    |                             | NOTE: AISI 304/316<br>MATERIAL: AISI 30:<br>B/N111571<br>304/316 .040 Sheet      | NOT ACCEPT<br>ROUND BA<br>256.0000 | R<br>    | 3.906250       | 1,000.00      | Apr 30, 2009 |
|                    | M304S20GA<br>M6061T6B1000X0 | PER AMS 5513 OR 5<br>MATERIAL: AISI 30<br>B/N111571<br>6061-T6 Bar 1.00 x 2.00   | 524<br>4/316 SS SHE                | ET AS    | 9.200000       | 368.00        | Apr 30, 2009 |
|                    |                             | OR PER AMS-QQ-A-BAR PER AMS-QQ-4117/4128/4115/4116<br>MATERIAL: 6061-T-B/N111571 | A-225/8 OR A                       | MS       | г6511/Т62      |               |              |
|                    |                             |  |                                    |          |                |               |              |
|                    |                             |  |                                    |          |                |               |              |
|                    |                             |  |                                    |          |                |               |              |

| റഹ | m | me | nts | : |
|----|---|----|-----|---|



Magna Stainless 5775 Kieran St, Saint-Laurent QC H4S 0A3 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## INVOICE

I010307 Pg 1 of 1

RECEIVED MAY - 4 2009

SOLD TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET , ON HAWKESBURY

K6A 1K7

SHIP TO:

DART AEROSPACE LTD 1270 ABERDEEN STREET , ON

HAWKESBURY K6A 1K7

MTR:Y

| INVOICE DATE:   | 04/29/09 |  |
|-----------------|----------|--|
| ORDER DATE:     | 04/28/09 |  |
| SHIP DATE:      | 04/29/09 |  |
| ORDER NUMBER:   | W011487  |  |
| PURCHASE ORDER: | 8684     |  |

|                       |         |      |                                      | Ohio Vio                                 | F.O.B.      | Te        | Terms    |  |
|-----------------------|---------|------|--------------------------------------|--|-------------|-----------|----------|--|
| Currency Sales Person |         |      | Ship Via<br>NIR:R-557065-1           | 1.0.5.                                   | NET 30 DAYS |           |          |  |
| CANADIAN DOLLA        | RS ERYC | K BL | AIS                                  |  | Shipped     | Price Per | Value    |  |
| Ln Back Ordered       | Ordered | Unit |                                      | Description                              | Stripped    |           |          |  |
|                       | 2       | PC   | ALUMINUM I<br>AFL 6061 T6<br>L023161 | FLATS<br>1" x 2" x R/L<br>20' 2 PC/94 LB | 2 PC        | 184.00    | 368.00   |  |
|                       | 1       | PC   | STAINLESS<br>SRB 303 1" :<br>L024147 |  | 1 PC        | 99.50     | 99.50    |  |
|                       | 8       | PC   | STAINLESS<br>SSH 304 2B<br>L018766   | SHEET<br>20ga x 48" x 96"<br>8 PC/400 LB | 8 PC        | 125.00    | 1,000.00 |  |
|                       | 1       | PC   | STAINLESS<br>SSQ 303 CD<br>L023903   | SQUARES<br>1/2" x R/L<br>12' 1 PC/10 LB  | 1 PC        | 55.00     | 55.00    |  |
|                       |         |      |                                      |  |             |           |          |  |

04/30/09 15:11:26

Merchandise: Surcharges: No Tax Costs: 76.13 GST 1,598.63 Total Due:

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471 G.S.T. # 881565899 RT0001



### **Magna Stainless**

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3 Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## **PACKING LIST**

I010307 Page: 1 of 1

SOLD TO: DART AEROSPACE LTD 1270 ABERDEEN STREET SHIP TO: DART AEROSPACE LTD 1270 ABERDEEN STREET SPECIAL INSTRUCTIONS

HAWKESBURY

, ON

HAWKESBURY

, ON

K6A 1K7

Contact: CHANTAL

K6A 1K7

Ship Terms:

MTR:Y

STOCK

| College Po  |             |             |                | Customer Phone | Customer Fax  | Custo         | Customer PO  |  |
|-------------|-------------|-------------|----------------|----------------|---------------|---------------|--------------|--|
| C           | urrency     | Sales Pe    | erson          |                |               | 2 0694        |              |  |
| CANADIAN DO | TTARS       | ERYCK BLAIS |                |                | (613) 632-105 |               |              |  |
|             |             |             |                | Ship Via       | Date Ordered  | Date Required | Date Shipped |  |
| Sales Order | Terr        |             |                |                |               | 04/29/09      | 04/29/09     |  |
| 20 7377     |             |             | NIR:R-557065-1 |                | 04/28/09      | 04/29/09      | 04/23/03     |  |
| \W011487    | MET 20 DITE |             | <u> </u>       |                |               |               |              |  |

| W011487  | NET 30 DAYS    |    | NIR:R-557065-1  | 1/28/09  | 04/25/05 | 017=5705 |
|----------|----------------|----|---|----------|----------|----------|
|          | Back Ordered U |    | Description   | Bundle # | Heat #   | Shipped  |
| 2        |                |    | ALUMINUM FLATS AFL 6061 T6 1" x 2" x R/L  20' 94 LB / 2 PC              | L023161  | 19602 -  | <b>2</b> |
| 1        | F              | PC | STAINLESS ROUNDS<br>SRB 303 1" x R/L<br>\( \sqrt{12'2"} \] 32 LB / 1 PC | L024147  | 247500   | 1        |
| 8        | I              | PC | STAINLESS SHEET<br>SSH 304 2B 20ga x 48" x 96"<br>400 LB / 8 PC         | L018766  | SE37926  | <b>8</b> |
| 1        | ]              | РС | STAINLESS SQUARES SSQ 303 CD 1/2" x R/L  12' 10 LB / 1 PC               | L023903  | E70655   | 1        |
|          |                |    | 29/9/28   |          |          |          |
| Skids: 1 | 1800           |    |   | Total    | Weight:  | 536 LB   |

|              | Date  | Signature:    |
|--------------|-------|---------------|
| Received by: | Date: | _ Olgridaturo |



### **Purchase Order**

**Date** Apr 28, 2009 Page

Purchase Order Number PO00008684

Dart Aerospace Ltd 1270 Aberdeen St

Hawksbury, Ontario K6A 1K7 Phone: (613)632-9577 Fax: (613)632-1053



Vendor Address:

Magna Stainless 5775 rue Kieran

St Laurent, Quebec H4S 0A3

Canada Phone

Fax

(514) 339-1211 (514) 339-1105 Ship To:

Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

| Reference | Contact | Vendor Number | PO Date      | Terms | Ship Via | Expected Arrival |  |
|-----------|---------|---------------|--------------|-------|----------|------------------|--|
|           | Contact |               | Apr 28, 2009 | N30   | yours    | May 04, 2009     |  |

| Qty. Ordered | Item Number    | T-              | Description                                   |                            | Drop-<br>Ship | Unit Cost               | UOM      | Extended Price |
|--------------|----------------|-----------------|---|----------------------------|---------------|-------------------------|----------|----------------|
| 12.0000      | M174B0250X4000 | 17-4            | SS Bar .250 X 4.00<br>ts: MATERIAL: 17-4 Ph   | 04/05/2009<br>SS BAR       | No            | 22.083300               | =t       | 265.00         |
|              |                | 7               | PER AMS 5604/564                              | 1                          |               |                         |          |                |
|              |                |                 | GRAIN MUST RUN                                | ALONG LENG                 | TH OF         | BAR                     |          |                |
|              |                |                 | MIN. YIELD TENSII                             | E STRENGTI                 | H = 100       | KSI                     | ļ        |                |
|              |                |                 | MIN. ULTIMATE TE                              | NSILE STRE                 | IGTH =        | 150 KSI                 |          | 222.22         |
| 40.0000      | M174R0750      | 17-4            | round bar .750<br>ts: SAME AS ABOVE           | 04/05/2009                 | No            | 7.300000                | f        | 292.00         |
| 64.0000      | MADOUATOCOSO   | 202             | 4-T3 .032 sheet<br>ts: MATERIAL: 2024-T       | 04/05/2009<br>3 ALUMINUM   |               | 1 ,.00                  | sf       | 450.00         |
|              |                |                 | PER AMS-QQ-A-25                               |                            |               |                         |          |                |
| 1/12.0000    | M303B0500X0500 | AIS             |   | 04/05/2009                 | No            | 4.583300<br>BAR         | f        | 55.00          |
|              |                |                 | NOTE: 304/316 NO                              |                            |               |                         |          |                |
|              | M303R1000      | 303             | Round Bar 1.00<br>hts: MATERIAL: AISI 3       | 04/05/2009<br>08 ROUND BA  |               | 8.291660                | f        | 99.50          |
| NEW 1        | 1.1            |                 | NOTE: AISI 304/31                             |                            |               |                         |          |                |
| 256.0000     | M304S20GA      | 30 <sup>2</sup> | l/316 .040 Sheet<br>nts: MATERIAL: AISI 3     | 04/05/2009<br>04/316 SS SH |               | 0.000===                | sf       | 1.000.00       |
|              | ļ              |                 | PER AMS 5513 O                                |                            | 1             |                         |          | 369.00         |
| 40.0000      | м6061Т6В1000Х0 | 20 600<br>Comme | 61-T6 Bar 1.00 x 2.00<br>nts: MATERIAL: 6061- | 04/05/2009<br>T6 OR 6061-T | No<br>651/T65 | 9.200000<br>0/T6511/T62 | f        | 368.00         |
|              | n '            |                 | BAR PER AMS-Q                                 | Q-A-225/8 OR               | AMS 41        | 7/4128/4115/411         | 6        |                |
| /2           | 9/9/28         |                 | OR PER AMS-QQ                                 | 1                          |               |                         |          |                |
| 1            |                |                 |   | <u> </u>                   |               |                         | <u> </u> | 1              |

MATERIAL CERTIFICATION REQ'D UPON DELIVERY

Continued on next page...



### **Purchase Order**

Date Apr 28, 2009 Page

154.23

3,238.73

**Purchase Order Number** PO00008684

Dart Aerospace Ltd 1270 Aberdeen St

Phone: (613)632-9577 Fax:

Hawksbury, Ontario K6A 1K7

(613)632-1053

### Vendor Address:

Magna Stainless 5775 rue Kieran

St Laurent, Quebec H4S 0A3

Canada

Phone Fax

(514) 339-1211 (514) 339-1105

Ship To:

Main Finished Goods Location Dart Aerospace Ltd

1270 Aberdeen St

Hawksbury, Ontario K6A 1K7

Total tax

**CAD Dollars** 

Total purchase order in

| Reference | Contact | Vendor Number | PO Date      | Terms | Ship Via | Expected Arrival |
|-----------|---------|---------------|--------------|-------|----------|------------------|
|           |         | VC-MAG002     | Apr 28, 2009 | N30   | yours    | May 04, 2009     |

| Qty. Ordered | Item Number      | Description                                    | Expected<br>Arrival      | Drop-<br>Ship | Unit Cost               | UON | Extended Price |
|--------------|------------------|--|--------------------------|---------------|-------------------------|-----|----------------|
| 64.0000      | M6061T6S125      | 6061-T6 .125 Sheet<br>ments: MATERIAL: 6061-T6 | 04/05/2009<br>OR 6061-T6 |               | 6.406250<br>INUM SHEET  | sf  | 410.0          |
| 12.0000      | M6061T6T5000W125 | PER AMS-QQ-A-25<br>6061-T6 Tube 5.00 X.125     |                          |               | R AMS 4027<br>12.083330 | f   | 145.0          |
|              |                  | ments: MATERIAL: 6061-T6                       | OR 6061-T6               | 2 TUBII       |                         |     |                |
|              |                  | QQ-A-200/8 OR QQ                               |                          |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
|              |                  |  | ,                        |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
|              |                  | MATE   | RIAL CERT                | FICAT         | ION                     |     |                |
|              |                  | REC  | 'D UPON D                |               |                         |     |                |
| İ            |                  | •  |                          |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
|              |                  |  |                          |               |                         |     |                |
| Comments:    |                  | <b>Tax Summary:</b><br>GST<br>ONTPST           |                          | 64.23<br>0.00 | Less:<br>included tax   |     | 0.00           |
|              |                  |  |                          |               | Subtotal                |     | 3,084.50       |

Approved By:

# )OSCO Mill Test Certificate/검사증명서

M017118

Certificate No./증명서번호:080910-PRSE-010-001 Date of Issue/발행일자:Sep., 16, 2008 Surface Finish/표면에무리:NO.2B

// rder Mo/川의世章:0003353485

PO No./李是出意:3353485

wpolier/字是对:DAE WOO INTERNATIONAL CORP

Commodity/#8 STAINLESS COLD ROLLED CON

SUSTOMER I 24 AF MAGNA STAINLESS INC

Spec & Type/7 2 ASTM-A240-304 Weight Tensile/2] EM SI Qua-Product: No. 쭝량 MS 0/2% HS EL ness **別等料を** あばない 경도 10x121936 OGHOZOGA. 266 643 60 ao n 277 649 60 83.5 10x1219x0 QGH0799B 4.677 SE37926 639 352 1465 293 55 1816 804 442 🎌 Sub , Tetal ~9:854 (kg) 0x1219xC ÖÉHOÓ3 ÌÉ 10x1219x6 OFHORA IN 4.150 SC17938 651 82 3 663 So QEH0031(DI SG17938 82.3 CB\$0 C \$925 (7031 () \$950 (-55) (1801 (-) \$690 () \$950 (-) 15. \*\*\* Sub Total i0x1219xC ОЁНООЗОА 5,369 SC17797 86.0 10x1219xC 5.379 SC17797 643 646 56 86 0 0x1219xC 5.225 83.7 532 697 1052 607 49 N802 (863 ) 8865 (4

Position Top, M. Middle, B. Bettom.

Tensile Test: Direction : Transyppeal Gauge Leagth : 50mm(Rectangular)

P Method : 0.2% off-set Official Landle Analysis

Chemical Composition Unit: ,2; 14,000, -3; 14,000, -4; 14,0000, -5; 14,150,000

Tr : It is within the standard range (<0.008%) and include trace element.

Test Certificate is issued according to EN10204 3.48. This Mill Test Certificate cannot be copledifor any purpose

Surveyor To:



EUROSTEEL Graudu 23 Liepaja LV-3401 Latvia

Tel: +371 34 07670 Fax: +371 34 07671

e-mail: eurosteel@apollo.lv



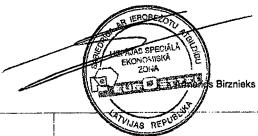
This product has been manufactured under the controls established by a BVQI approved quality management system that conforms with ISO 9001:2000 under certificate number 190469A

| Certificate no                          | o: <b>0129</b> 5   |               |                 | Test Certifica       | ate (EN 10                             | 204 sec. 3.1 | lb / ISO 1047 | 4 sec. 3. | .1b)                        |           |        |               |                |        |  |  |
|---|--|---------------|-----------------|----------------------|--|--------------|---------------|-----------|-----------------------------|-----------|--------|---------------|----------------|--------|--|--|
| Customer:                               |  |               |                 | Customer order no    | :                                      | 059968-0     | CV            |           | Produ                       | ct: i     |        | Stainless ste | el bright bars |        |  |  |
| ASA Alloys II<br>81 Steinway            | Blvd.  |               |                 | Invoice no:          |  | 47/06/2007   |               |           | Condition of delivery:      |           |        | Cold drawn    |                |        |  |  |
| Etobicoke, O<br>Canada                  | N MANA QHE   | Ō             |                 | Grade:               | AISI<br>303                            | EN<br>1,4305 |               |           | Country of melt:            |           |        | U.K.          |                |        |  |  |
| Consignee:                              |  |               |                 | Size and shape:      | 1/2                                    | SQR          |               | Count     | ry of manufact              | ure:      | Latvia |               |                |        |  |  |
| 81 Steinway                             | ASA Alloys Inc<br>81 Steinway Blvd.<br>Etobicoke, ON M9W 6H6<br>Canada |               |                 |                      | Weight: 4040 LE                        |              |               |           | ROHS comply. DFAR compliant |           |        |               |                |        |  |  |
| Canada                                  |  |               |                 | Bundle No:           |  | 29-32        |               |           |                             |           |        |               |                |        |  |  |
| Chemical com                            | position in %  | 6             |                 | <del></del>          |  |              |               |           |                             |           |        |               |                |        |  |  |
| Cast no :                               |  | C:            | Si:             | Mn:                  | P:                                     | S:           | Cr:           | Mo:       |                             | Ni:       | Ti:    | Nb:           | At:            | B:     |  |  |
|   |  | 0.0490        | 0.4600          | 1.8400               | 0.0310                                 | 0.3330       | 17.2000       | 0.390     | 00                          | 8.6200    | 0.0030 | 0.0140        | 0.0020         | 0.0010 |  |  |
| E70655                                  |  | Co:           | Cu:             | Sn:                  | N:                                     | V:           | W:            | As:       |                             | Ca:       | Ta:    | Pb            |                |        |  |  |
| 1                                       | C  | 0.1870        | 0.5320          | 0.0140               | 0.0510                                 | 0.0700       | 0.0600        | 0.005     | 50                          | 0.0025    | 0.0030 | 0.0002        |                |        |  |  |
| Mechanical Pr                           | operties   |               |                 |                      | ······································ |              |               | Addition  | nal info                    | ormation: |        |               |                |        |  |  |
| Yield strength<br>(0,2%)<br>ksi (N/mm2) | Tensile stren<br>RM<br>ksi (N/mm2                                      | . [           | longation<br>A% | Reduction of area Z% | Hardness<br>HB                         | Grain        | size          |           |                             |           |        |               |                |        |  |  |
| 60 (414)                                | 110 (761)  | , ,           | 42.90           | 54.20                | 223                                    | -   ·        |               |           |                             |           | •      |               |                |        |  |  |
|   |  | $\frac{1}{2}$ |                 |                      |  |              |               | L         |                             |           |        | ii            |                |        |  |  |

ASTM A582 05, ASTM A484 (00), QQS-764B AM2. Cond.A, except marking. ASTM A320/A320M (01) Class 1B8F. Mills 862B. ASTM A314 (97) AMS 5640R type 1 (96). UNS S30300. No weld repair. Free from Mercury contamination. Micro / Macro structure good. Melted by Electric Arc Furnace (EAF) & AOD refined. Solution Annealed 1960F, water quenched.

OK 9 09.04.30

For and on behalf of Eurosteel



Date issued:

27/06/2007

### **ANALYSIS CERTIFICATE**

### **Empire Resources, Inc.**

One Parker Plaza Fort Lee, NJ 07024-2937 United States

Tel: (201) 944-2200 Fax: (201) 944-2226

rtoombs@empireresources.com

**EMPIRE Letter Ref #: EWR49219** 

Tuesday, 24 February, 2009

Date: February 24, 2009

Sales Contract #: E134026

Alloy-Temper: 6061-T6

Container #: EXTR20081015

Case #: EXC22522

Cast #: 19602

Die # : A10029

Specification: 1" X 2" X 20' FLAT BAR 6061, T6

Purchase Order: P003068

Customer Part #:

reluctro

### MADE IN THE USA

### Chemical Composition (WT%)

|        | Si     | Fe     | Cu    | Mn     | Mg     | Cr     | Zn     | Τï      | Other      | Elements  |
|--------|--------|--------|-------|--------|--------|--------|--------|---------|------------|-----------|
| Min    | 0.40   |        | 0.15  |        | 8.0    | 0.04   |        |         | Each Max   | Total Max |
| Max    | 8.0    | 0.7    | 0.40  | 0.15   | 1.2    | 0.35   | 0.25   | 0.15    | 0.05       | 0.15      |
| Actual | = 0.64 | = 0.24 | = 0.2 | = 0.05 | = 0.86 | = 0.07 | = 0.03 | = 0.019 | <b>= 0</b> |           |

<sup>\*</sup> Aluminum = Remainder

Actual cast analysis is retained on file.

Tensile Properties

| Test No. | Yield (ksi) | Tensile (ksi) | Elong. (%) |
|----------|-------------|---------------|------------|
| 1        | 35.9        | 38.5          | 19.9       |

ASTM B221-06. AMS-QQ-A-200/8-97

Authorized Signature

Ross Toombs General Manager

## Acciaierie Valbruna S.D.A.





### CERTIFICATO DI COLLAUDO **ABNAHMEPRUEFZEUGNIS** INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION EN 10204 (2005), 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i. Slab : 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / e-mater/PurchmonOloni VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT LST 5Z1-MILTON, ONT LST 5Z1-GAN

Produttore: ACCIAIERIE VALBRUNA S.P.A.

Oggetto Prove: - Armealed Cold Drawn

Awiso di Spedizione: D-V109004237

Ordine nr: 902002149 Stock - Canada

Tipo di Elaborazione: E+AOD ctrungsart/Molting process/M

Certificato nr: MEST721638/2009/

Conferma ordine nr: E109000638

Marchio di Fabbrica: Zelohon des Liefermonica Trade manii Soto de fusino pisdunico

Punzone del Collaudatore: Étampel des Werbssechnersterigen. Inspector a stampfoergen de l'assayou



Specifiche: Anterburgen / Regulaments / Expenses VSI 0 303 HS A,CF ASME SA320 2007 BBF 0 ASTM A370 2008A OQ: S-764 B/2 303 A (0) SEC.II PT A 2007 EDITION ADD, 2008a (1) Chemical analysis only.

AMS 5640 U S30300 A ASTM AS1+ 2008 S30300 AS(M A582 2005 S30300 A

OChemical analysis only.

AMS 5640 U TYPE1 A ASTM A320 2008 B8F (1) MIL-S-862 B/1 303

OX W 14.59.75

Qualità: T-303

Marca: MV188ZHS MAXIVAL

Punzonatura: 303

| Pos. nr.<br>Pos. nr.<br>Itom nr.<br>Nr. de pos | Gagmething<br>Product description | Dimensioni - In<br>Abressurgen<br>Omension<br>Dimension | Tolleranza:<br>Tolleranza:<br>Tolleranza:<br>Atomprice | Lunghezea - In<br>Lange<br>Lunghi<br>Lunguwa | Colata<br>Schnette<br>Heat<br>Coule | Petzi<br>Sisrkrahi<br>Piaces<br>Petces | Poso · LB<br>Comicis<br>Weight<br>Foots | Lotto nr.<br>Love,<br>Loter,<br>Loter, | - |
|--|-----------------------------------|---|--|--|-------------------------------------|--|---|--|---|
| 0010   | Round                             | 1,0000  | 484-06B  | 146 / 146                                    | 247500                              |  | 2.403                                   | 817800950                              |   |

Sono state soddisfatte tutte le condizioni richieste

Controllo antimoscolagza: OK

Controllo visivo e dimensionale: soddisfa le esigenze: Bearchiguing and Assessment of the Bearstanding Visual inspection and dimensional chicks traditionary Controls visual at dimensional satisfaction.

| TEST     | Provetts/Protection Selection Optioned Ling claim Epitics Service Claim Dobs With Blass, Pricemens Lings Chart, 4985 FMTD | ٥þ       | Popz<br>Seggio | Snervamento<br>Servamento<br>Para Constitutoro<br>Rp 0,2%<br>K.S.I. | Snervamento<br>Socialowoe<br>Yard Zama<br>Unite Malifour | Resistenza Leteronal Turniu strengt fleorarre di secon Firm Kissi | Allungamento Sunstanting Compades Accordante E 4d % |    | Strizione<br>Exemplica<br>matrico di arm<br>fictale:<br>FIA.<br>% |     | Resilienza |      |     | Durezza<br>HB |  |
|----------|---|----------|----------------|---|--|---|---|----|---|-----|------------|------|-----|---------------|--|
| Avionden | ri richiesti i<br>garrana et elecs<br>ere proposite   | ma<br>im |                |   | · <del>•</del> .   | •   | <b>.</b>  | ¥  | <b>#</b>  | - & | -          | **** |     | 140<br>255    |  |
| Α        | 12,5  | 68       | L              | 73  |  | 107   |   | 42 |   | 53  |            |      | 235 |               |  |

Grain size for ASTM E112

5

r)Labrighadiseloffings, Talmeverestelpier, Gallangenistelpinge

### Analisi chimica

| Colata Himi<br>Samebacoule |       | 0,20<br>1,00 | 1,50<br>2,00 | 17,00<br>19,00 | g:60 | 1.00 | 8,00<br>10,00 | •    | 0.100 | 0,32<br>0,40 | 0.4000 | și<br>Fi | - | • |   |
|----------------------------|-------|--------------|--------------|----------------|------|------|---------------|------|-------|--------------|--------|----------|---|---|---|
|                            | C %   | Si %         | Mn %         | Cr.%           | Mo%  | Cu % | Ni%           | Co%  | P%    | 5%           | Zr %   |          |   |   | : |
| 247500                     | 0,035 | 0,37         | 1,77         | 17,48          | 0,54 | 0,66 | 8,40          | 0,11 | 0,030 | 0,33         | 0,0100 |          |   |   |   |

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 1 h/water.

Micro and macro etch test: OK Material is DFARS Compliant

Melled and manufactured in Italy No welding or weld repair Material free from Marcury or radio-activity contamination The Quality Management System is Conflict acc. Pressure Equipment Directive [97/20/EQ] Arrivex 1,5,4,3 by TUEV and LLOYD'S

Il collaudatore di stabilimento / der Werkssachverständige/ Works inspector / L'agent d'usine M.Rizzotfg (LUV) Vicenza,20/02/09 Pagina - 1 di 1 (Mod. MCER)